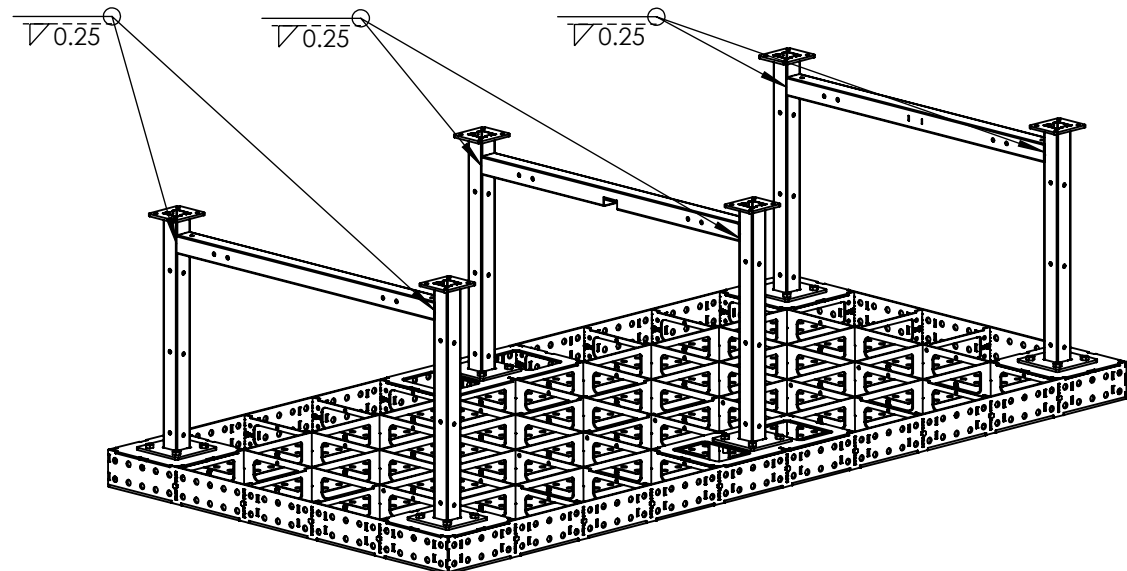
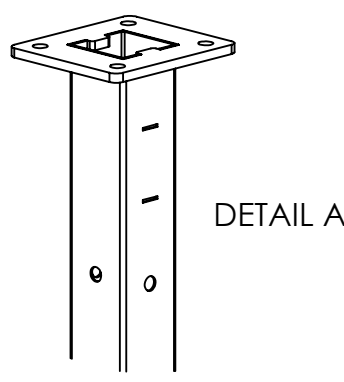


Step 1: Weld Leg to Caster Plate and Top Plate

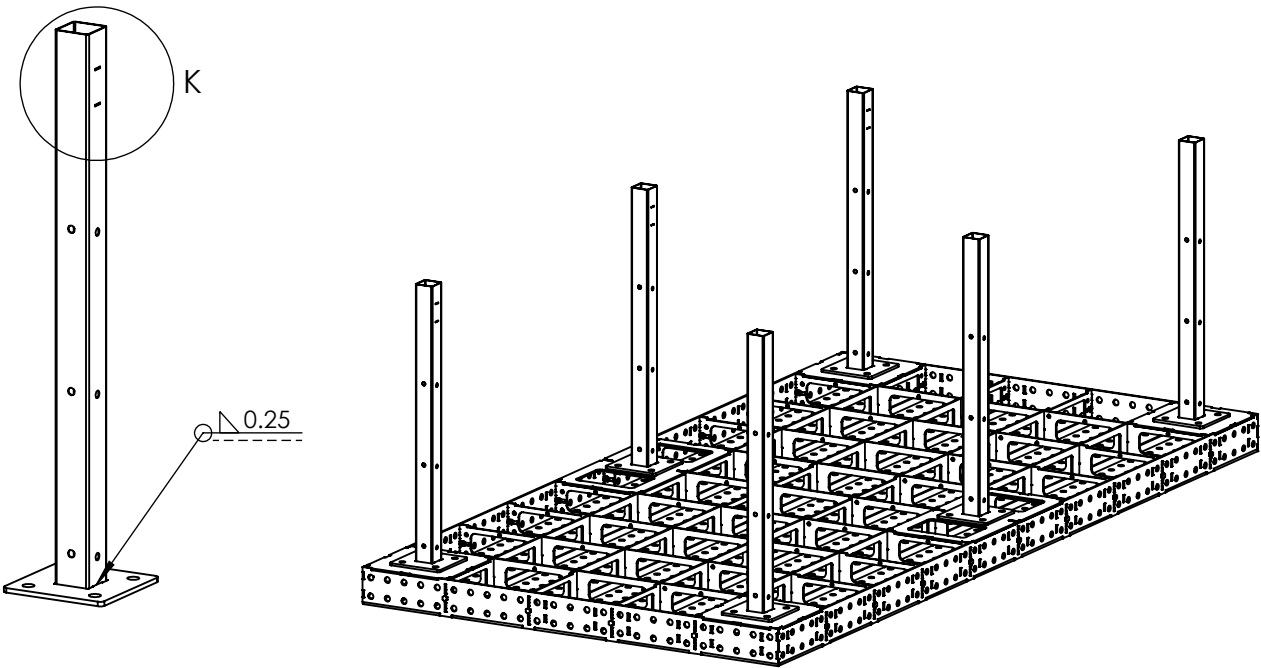
Align the caster plate on the side of the top plate with the slots, as shown in Detail A.
Tack weld to secure, then fully weld for durability.
For tables over 80", assemble 6 legs using the same process.
Note: Verify slot alignment before welding.



Step 2: Attach Legs and Weld Crossbraces

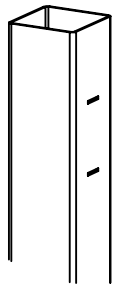
Screw the legs loosely onto the tabletop. Do not fully tighten yet.
Position the end and middle crossbraces on the legs as shown in the diagram.
Weld the crossbraces securely to the legs.
Note: Tighten leg screws only after welding is complete.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A-1	INITIAL RELEASE	1/3/2025	MKamat

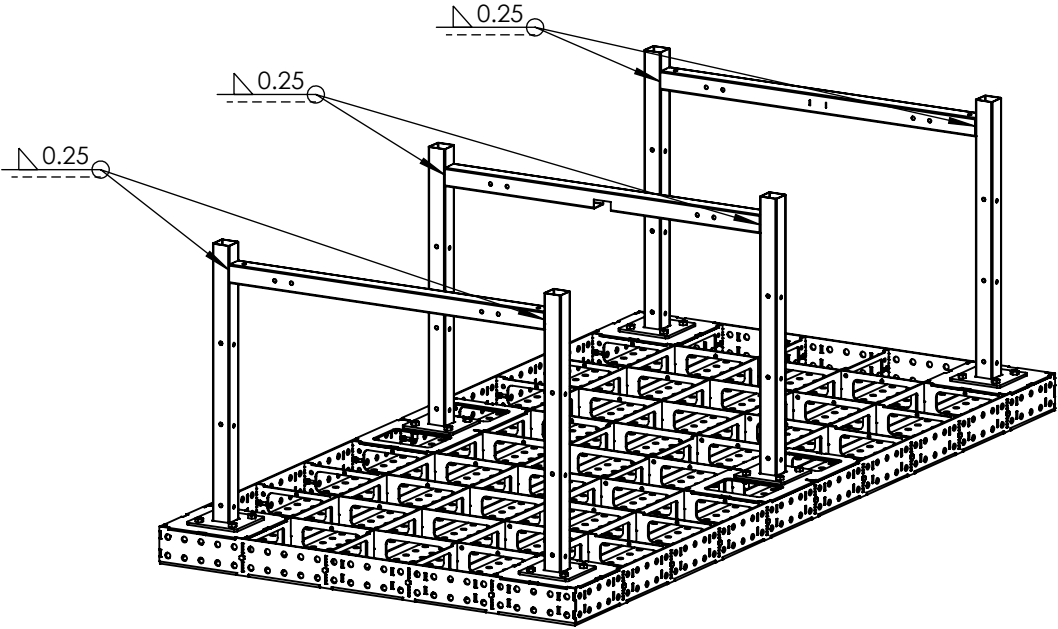


Step 1: Weld Leg to Top Plate

Align the top plate on the side with the slots, as shown in Detail K.
Tack weld to secure, then fully weld for durability.
For tables over 80", assemble 6 legs using the same process.
Note: Verify slot alignment before welding.



DETAIL K



Step 2: Attach Legs and Weld Crossbraces

Screw the legs loosely onto the tabletop. Do not fully tighten yet.
Position the end and middle crossbraces on the legs as shown in the diagram.
Weld the crossbraces securely to the legs.
Note: Tighten leg screws only after welding is complete.



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: BEND $\pm 1^\circ$ MACH $\pm 0.5^\circ$
DIMENSIONAL TOLERANCE ± 0.015
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MMoreno	1/3/2025
CHECKED	MKamat	1/3/2025
MFG. APPR.	EJuel	1/3/2025
Q.A. APPR.	MKamat	1/3/2025

COMMENTS :

PART #	
P/N REV : A-1	
DWG. VER : 1	
SO# :	

DESCRIPTION : DIY Weld Table Leg Kit Weldment and Assembly
MATERIAL :
ROUTING :
CUSTOMER : STD. PRODUCT

